

Technical Advisory Bulletin (TAB)

Bulletin #: TBMELCO28A

December 30, 2019

Product: MELCO EMT16 Family, BRAVO

Implementation: ☐ Urgent ☐ Mandatory ☐ As Required ☒ Info Only

Reference: EC3396

Subject: 32051-xx Thread Feeder Guide Design Update

SITUATION:

The supplier for the current version of the 32051-01 Thread Feeder Guide can no longer guarantee production of parts without potential burrs and sharp edges inside the Guide holes, which are supposed to be thread clean. Non-thread clean holes in the Thread feeder Guide can result in premature damage of the thread, e.g. fraying of the thread.

SOLUTION:

The supplier proposed, and Melco formally approved as part number 32051-02, the addition of steel eyelets to the part. This design change will eliminate any future risk of edges on this part that might not be thread clean.



This updated part has been implemented with the following starting machine serial numbers:

EMT16X: 410199, 410203 and higher

BRAVO: 340362435 and higher

RECOMMENDED ACTION:

None

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