

Technical Advisory Bulletin (TAB)

Bulletin #: TBMELCO09A

February 5, 2016

Product: Melco EMT16, BRAVO

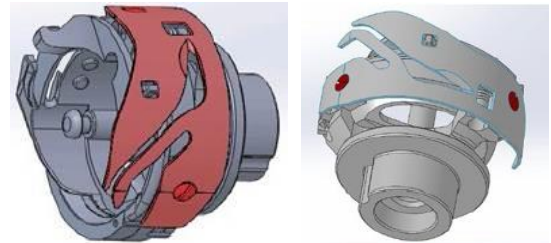
Implementation: ☐ Urgent ☐ Mandatory ☐ As Required ☒ Info Only

Reference: EC3326

Subject: Thread Cutter Blade Replacement Kit Update, P/N 34666

SITUATION:

The current flat blade screwdriver provided in the Operators Kit is too large to properly loosen and tighten the small screws holding the Cutter Blade to the Rotary Hook body on Melco EMT16 and BRAVO machines. In addition, the supplier of the Hook uses a threadlocker on the screws to help prevent them from coming loose during operation. The current 34666 Thread Cutter Blade Replacement Kit does not contain any threadlocker that customers can use to secure the screws after replacement of the Cutter Blade.



SOLUTION:

Two additional items have been included in the Thread Cutter Replacement Kit to help prevent the Cutter Blade mounting screws from coming loose after replacement.

1. A smaller screwdriver that properly fits the Cutter Blade mounting screws



2. A small tube of Loctite 222 Threadlocker



RECOMMENDED ACTION:

- Refer to the updated instructions provided in the Thread Cutter Replacement Kit.